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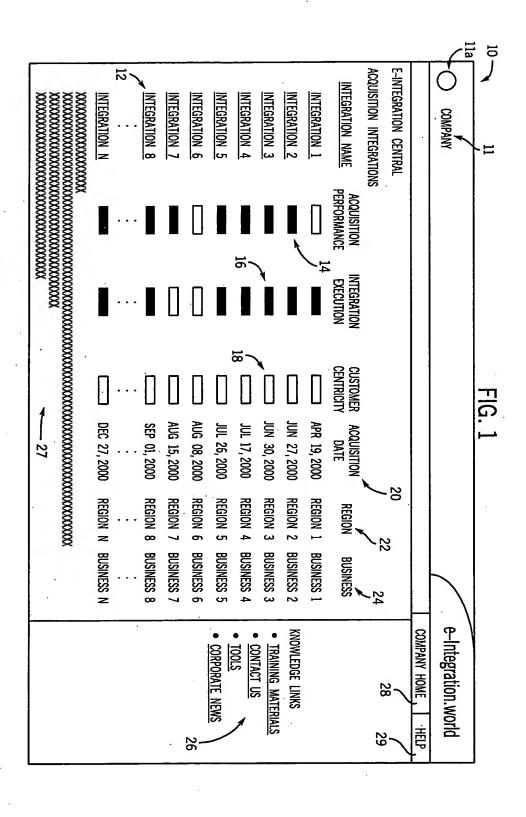
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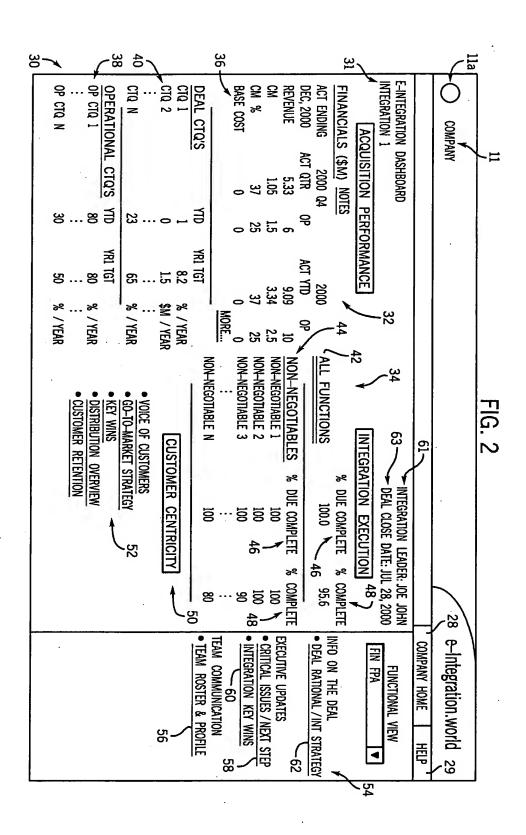
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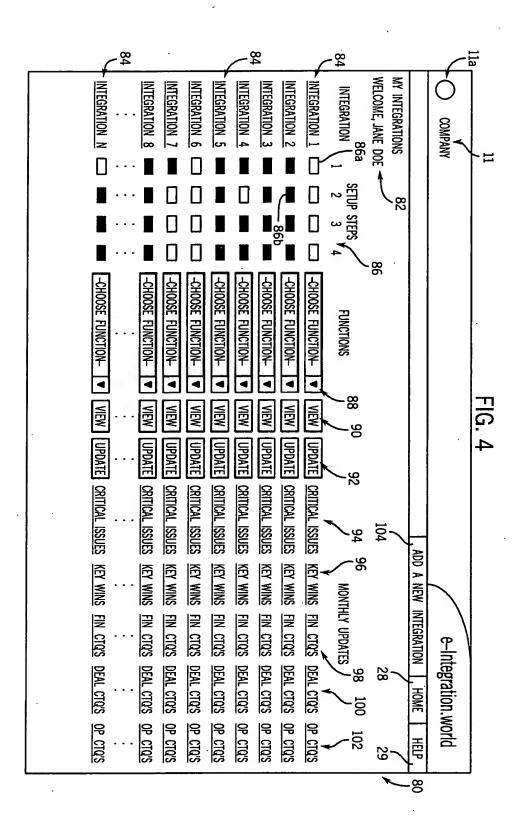
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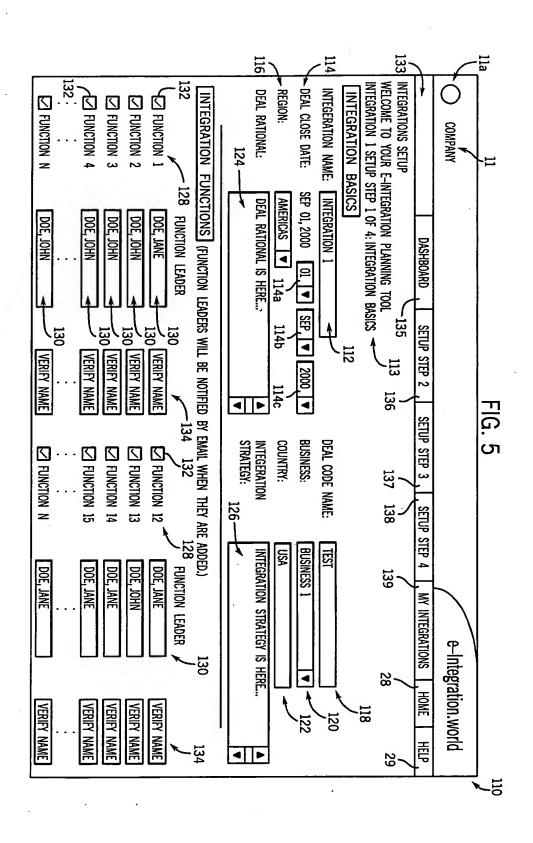




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		CLOSING AND REPORTING	100	70	DOE, JANE	75 <i>J</i>
		CONTROLLERSHIP	76	37	DOE, JANE	
		FINANCE FTP	83	66	DOE, JANE	
	÷ .	FINANCE TAX	82	32	DOE, JANE	
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		PURCHASE ACCOUNTING	51	31	DOE, JANE	
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FIG. 3





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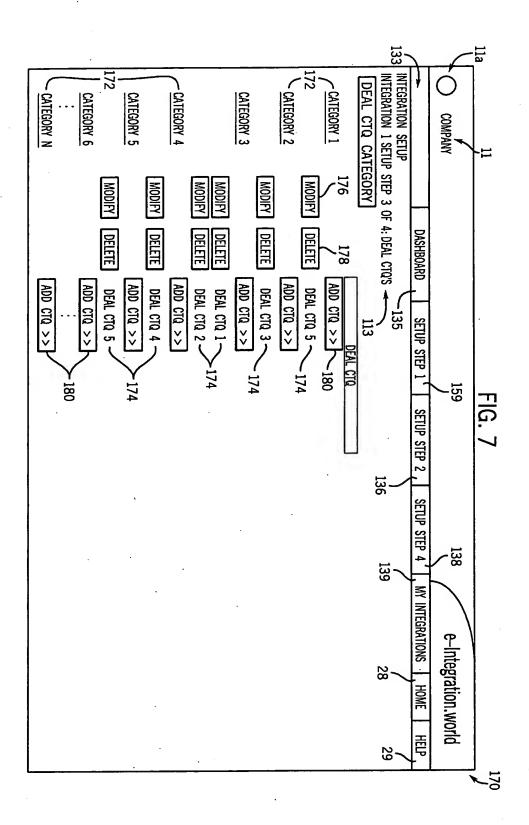
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	2000 YR		159	STEP 1	
				SETUP STEP 3	FIG. 6
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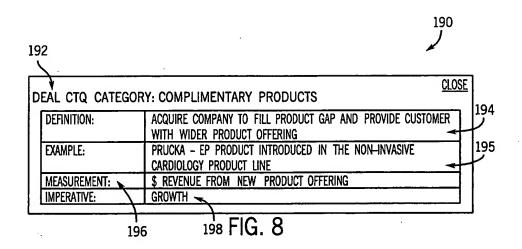
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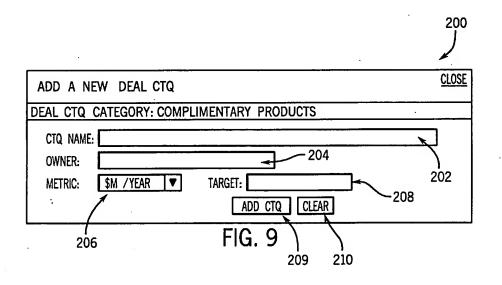
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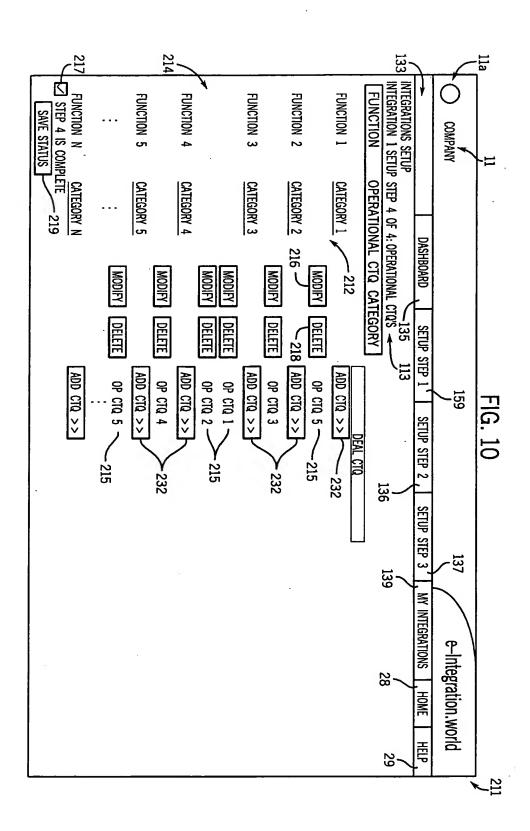
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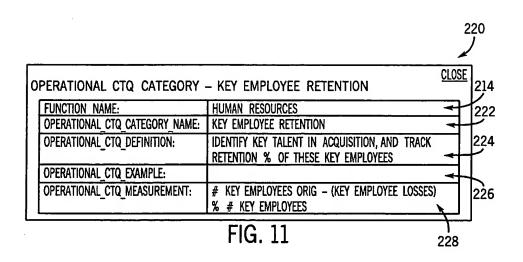


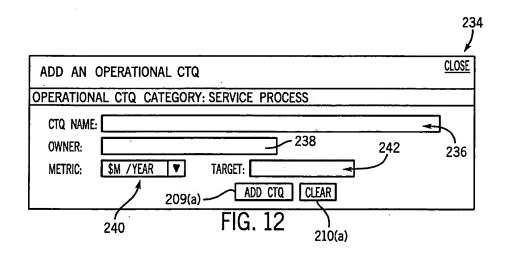
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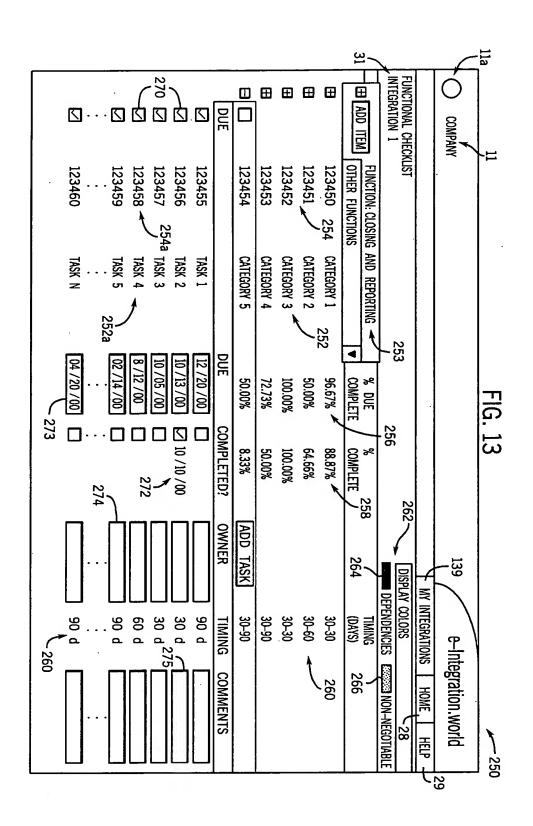


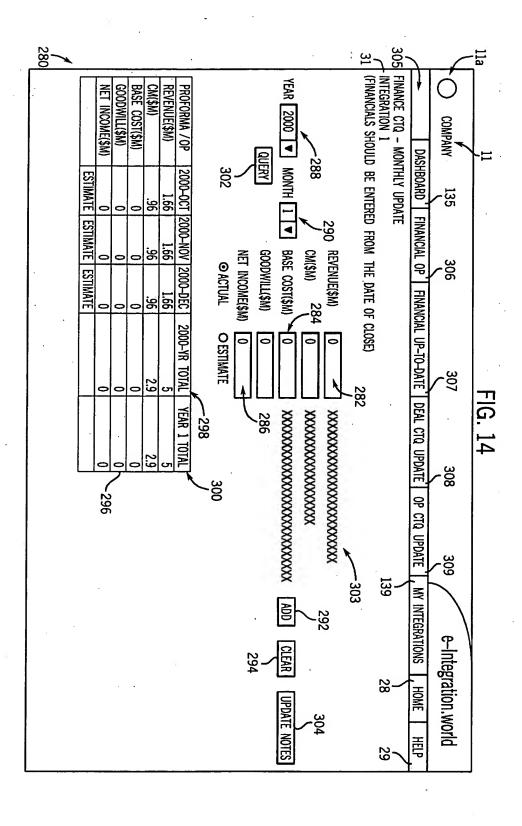


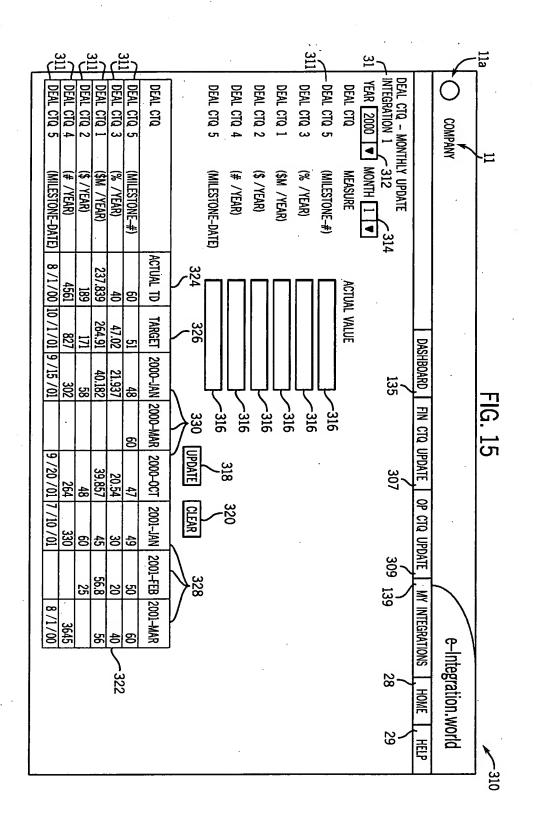


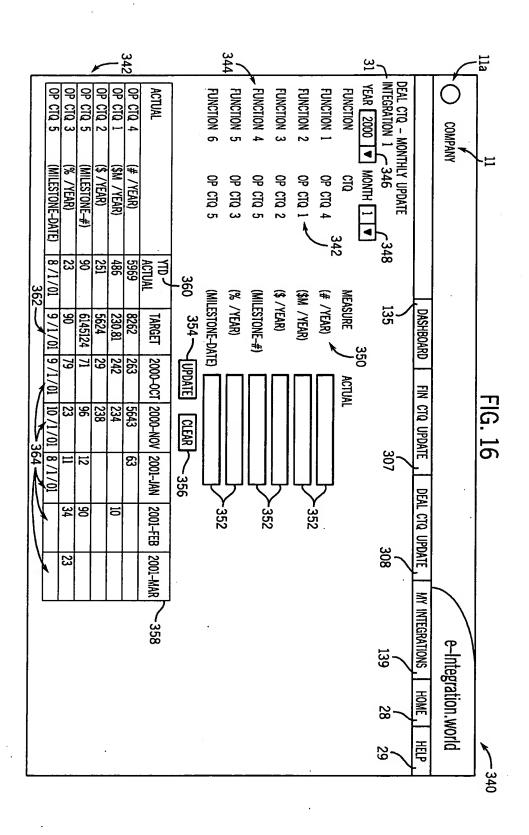




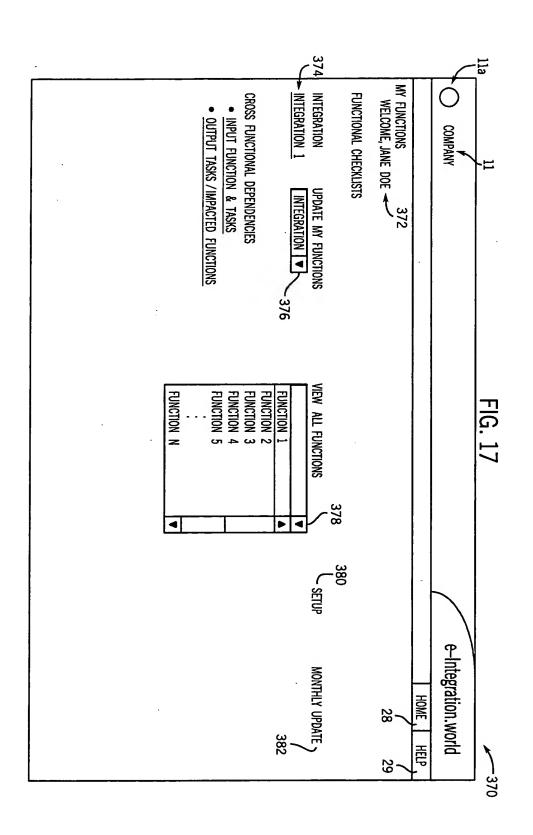


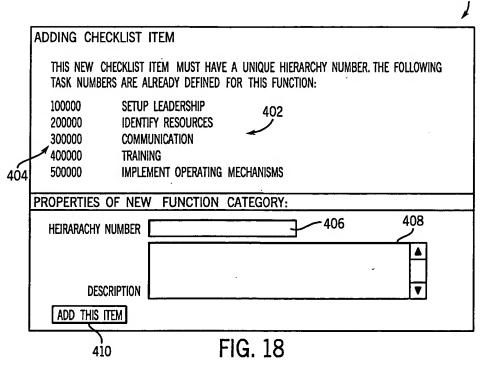




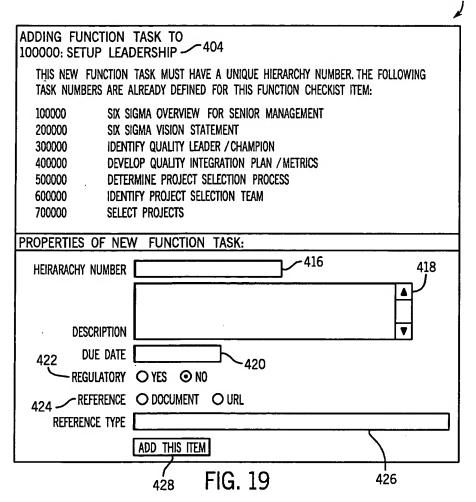


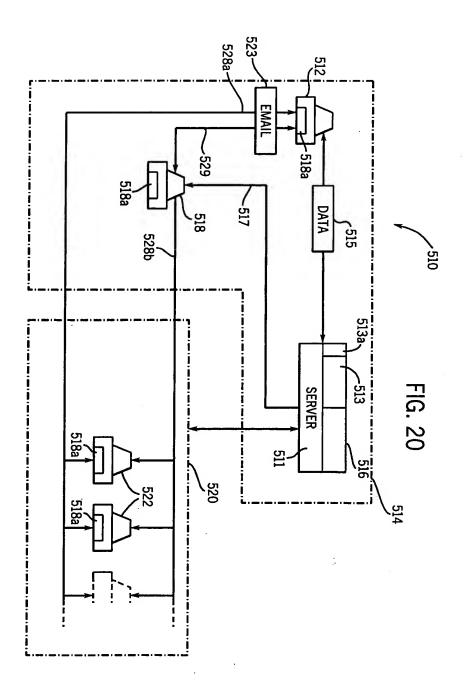
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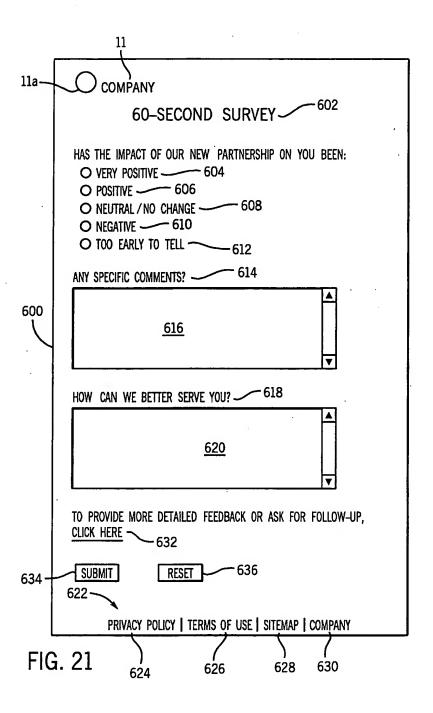




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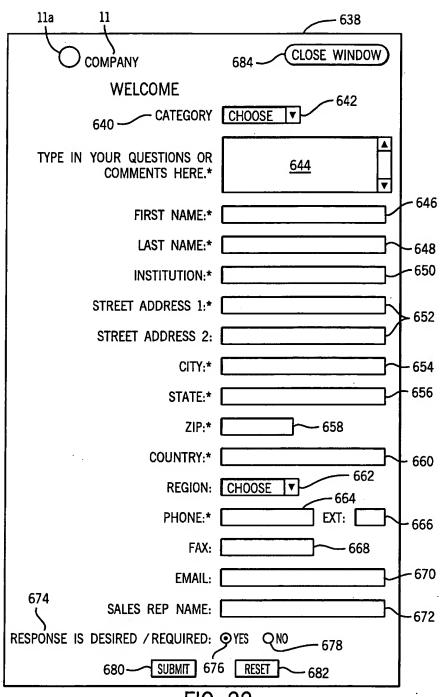


FIG. 22

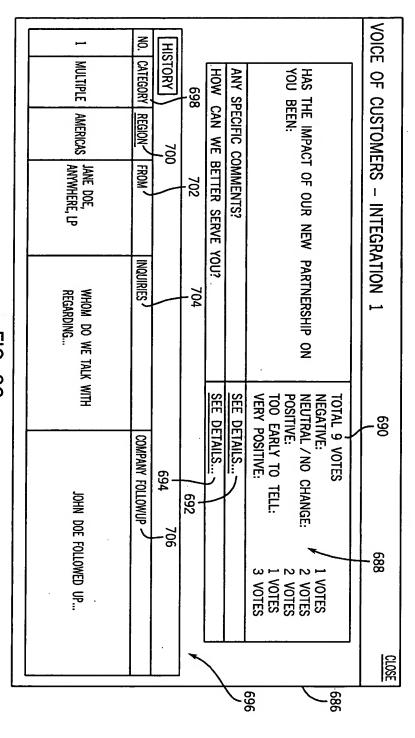


FIG. 23